

CLAIMS

1. A hexagonal lithium-cobalt composite oxide for a lithium secondary cell, which is represented by the formula  $\text{LiCo}_{1-x}\text{M}_x\text{O}_2$ , wherein  $x$  is  $0 \leq x \leq 0.02$  and  $M$  is at least one member selected from the group consisting of Ta, Ti, Nb, Zr and Hf, and which has a half-width of the diffraction peak for (110) face at  $2\theta = 66.5 \pm 1^\circ$ , of from  $0.070$  to  $0.180^\circ$ , as measured by the X-ray diffraction using  $\text{CuK}_\alpha$  as a ray source.
2. The hexagonal lithium-cobalt composite oxide for a lithium secondary cell according to Claim 1, wherein  $x$  is  $0.0005 \leq x \leq 0.02$ , and the half-width of the diffraction peak for (110) face is from  $0.100$  to  $0.165^\circ$ .
3. The hexagonal lithium-cobalt composite oxide for a lithium secondary cell according to Claim 1, wherein  $x$  is  $0$ , and the half-width of the diffraction peak for (110) face is from  $0.080$  to  $0.100^\circ$ .
4. The hexagonal lithium-cobalt composite oxide for a lithium secondary cell according to Claim 1, 2 or 3, wherein the packing press density of the hexagonal lithium-cobalt composite oxide is from  $2.90$  to  $3.35 \text{ g/cm}^3$ .
5. A process for producing the hexagonal lithium-cobalt composite oxide for a lithium secondary cell as defined in any one of Claims 1 to 4, which comprises dry blending a cobalt oxyhydroxide powder having an average particle size of from  $1$  to  $20 \mu\text{m}$  and a specific surface area of from  $2$  to  $200 \text{ m}^2/\text{g}$ , a lithium carbonate powder having an

average particle size of from 1 to 50  $\mu\text{m}$  and a specific surface area of from 0.1 to 10  $\text{m}^2/\text{g}$ , and a powder of an oxide of metal element M having an average particle size of at most 10  $\mu\text{m}$  and a specific surface area of from 1 to 100  $\text{m}^2/\text{g}$ , and firing the mixture at a temperature of from 850 to 1,000°C in an oxygen-containing atmosphere.

6. The process for producing the hexagonal lithium-cobalt composite oxide for a lithium secondary cell according to Claim 5, wherein the mixture is fired for from 4 to 30 hours.

7. A positive electrode for a lithium secondary cell, which contains the hexagonal lithium-cobalt composite oxide for a lithium secondary cell as defined in any one of Claims 1 to 4, as an active material.

8. The positive electrode for a lithium secondary cell according to Claim 7, having a mixture comprising the active material, an electrically conductive material and a binder, supported on a current collector.

9. The positive electrode for a lithium secondary cell according to Claim 7 or 8, wherein the current collector is aluminum or stainless steel.

10. A lithium secondary cell employing a positive electrode which contains the hexagonal lithium-cobalt composite oxide for a lithium secondary cell as defined in any one of Claims 1 to 4, as an active material.

11. The lithium secondary cell according to Claim 10, wherein a cyclic or chain carbonic ester is used as a

solvent for the electrolyte.